	Application No.	Applicant(s)
Notice of Allowability	09/265,432	TERADA ET AL.
	Examiner	Art Unit
	Thu Nguyen	3661
	ma ngayen	3001
The MAILING DATE of this communication apper All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this a or other appropriate communication GHTS. This application is subject	pplication. If not included on will be mailed in due course. THIS
1. This communication is responsive to <u>Amendment filed on february 23, 2006</u> .		
2. The allowed claim(s) is/are 1, 5-9, 13-16 (now renumbered as claims 1-10).		
 3.		
1. Certified copies of the priority documents have been received.		
2. Certified copies of the priority documents have been received in Application No		
3. Copies of the certified copies of the priority documents have been received in this national stage application from the		
International Bureau (PCT Rule 17.2(a)). * Certified copies not received:		
· —		
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		
4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.		
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.		
(a) 🔲 including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached		
1) 🗌 hereto or 2) 🔲 to Paper No./Mail Date		
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date		
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the	84(c)) should be written on the draw ne header according to 37 CFR 1.121	rings in the front (not the back) of I(d).
 DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL. 		
Attachment(s) 1. □ Notice of References Cited (PTO-892)	5 □ Notice of Informat	Patent Application (PTO-152)
2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ☐ Interview Summar	
	Paper No./Mail Da	ate .
 Information Disclosure Statements (PTO-1449 or PTO/SB/0) Paper No./Mail Date 	8), 7. Examiner's Amend	Iment/Comment
Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. X Examiner's Statem	nent of Reasons for Allowance
	9. Other	

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REASONS FOR ALLOWANCE

1. The following is an examiner's statement of reasons for allowance:

Prior arts of record do not disclose a cutting tool for use in a robot system, the cutting tool has cutting effecting end pointed biased with a radial offset with respect to a final rotational axis of the wrist of the robot arm and directed toward the final rotational axis, the cutting tool includes a variable axis including a linear axis for varying a position or a direction of the effecting end with respect to the final rotational axis of the wrist. Claims 9 and 16 disclose a method for machining a cylindrical workpiece using the cutting tool disclosed in claims 1 and 8.

Hirai does not disclose a cutting tool including the linear variable axis. The variable axis disclosed by Hirai is of a tool post not a cutting tool. Further Hirai does not disclose a motivation for constructing a cutting tool with a variable linear axis or rotational axis, and a motivation for using the cutting tool with a robot system with the end effector biased toward the final rotation axis.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Thu Nguyen whose telephone number is (571) 272-6967. The examiner can normally be reached on T-F (7:30-6:00).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thomas Black can be reached on (571) 272-6956. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

May 11, 2006

THU V. NGUYEN PRIMARY EXAMINER

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